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Packing Slip: Invoice: Receipt: Discrepancies	Yes No Cr		Release Note Waybill Attach Shipment Com 206 Inspection Vork Order	Attached: Y	es No es No es No	= ''' $=$
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
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Production/Adn Pate Received/Costination	09/00/16	Initials	of receiver (i	f shipment C	Location	

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

Marmon / Keystone Canada Inc.

RECEIVED JUN 1 8 2009



Specialty Steels
290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

SOLD TO: VENDU À: DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

SHIPPED TO: EXPÉDIER À: DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

INVOICE FACTURE 396717

INVOICE DATE DATE DE FACTURE 6/12/09 PAGE .:

G.S.T. / T.P.S. R137204947 Q.S.T. / T.V.Q. 1016343044 TQ0001 LE F.O.B. / F.A.B. HIP VIA / EXPÉDIÉ PAR BOUCHERVILLE **EPIC**

OUR ORDER NO. / VOTRE	Nº DE COMMANDE	SALESMAN / VENDEUR		MARMON / KEYSTONE #		PRO\	/incial 6122-520	7
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27				Notes as a second	SHIPPED / EXPÉDIÉE	1		AMOUNT / MONTANT
IRDERED / COMMANDÉE	CTATAILECC CTEEL TI	DESCRIPTI DESCRIPTION MONTH	ON TN 304		QUANTITY / QUANTITÉ		UNIT PRICE / PRIX UNITARIL	7.1100111
1000 FT	STAINLESS STEEL TO 304 ORN. TUBE 3 STO .750	DESCRIPTI UBE A554 FINI MOU /4" X 3/4'X .065 .750 .065	A554)4APC			UNIT PRICE / PRIX UNITAIRE	2.110.00
	Energy Surcharge							12.20

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS PLUS 2% PER MONTH ON ALL OVERDUE ACCOUNTS. TERMES: NET 30 JOURS SUR COMPTE PASSÉ DÚ. FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE. POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE.

G.S.T. T.P.S.	/HST	106.11
PROVINCIA TAXE PRO		.00

2,228.31

PAYMENT OF THIS INVOICE IS DUE BY
LE REGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

Dart Aerospace Ltd

Receiving Slip

Date Jun 16, 2009 Page

Receipt Number RCP00011261

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443

Purchase i	From:
------------	-------

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9 Canada Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

 Reference	Description	ere communication of	 Vendor Number	PO Number	
		•	VC-IVIAROUT	1 000000000	

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304TS0750W065	304 SQ Tube .75x.75x.	1,000.0000	f	2.110000	2,110.00	Jun 16, 2009
		FINISH: ASTM A554	MILL FINISH				
		MATERIAL: AISI 304 B/N112051	/316 STAINL	ESS STEE	L TUBING		
			' 				

Comments:

Marmon/Keystone Canada Inc. Specialty Steels

PACKING SLIP

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL. 514/527-9153 FAX. 450/641-4357

PAGE..: 1

Order: 1077610 Date..: 06/12/2009

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHI EPI	P VIA	<u>F.O.B.</u> BOUCHERVILLE	<u>SALESPER</u> G. Dulud	SON YO 89	UR ORDER NO. 54
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
- eW - ii	er e e e	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required-with-all shipment	rev:08/08	St. St. St. Company	
1	1000 /FT	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 HT#: 505132 Total	<u>50</u> 50	1000/FT 1000/FT	IN
			fog	2/15	
	·				

No. of Bdls/Pic	eces
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Total Weight....:

606

	•		
Customers.:	 ***	 	



Purchase Order

Date Jun 11, 2009 Page

Purchase Order Number PO00008954

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577

Fax:

(613)632-1053



Vendor Address:

Marmon/Keystone Canada Ltd. 290 Chemin du Tremblay Boucherville, QC J4B 5X9

Canada Phone

Fax

(800) 361-8142 (450) 641-4357

Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St

Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date Term	s Ship Via	Expected Arrival
from the street of the first of the support and approximately the support of the	ومعادر ديوا يودي بالدايد يومهون والمستوفق والمتادي والمقرط الدايمون	VC-MAR001	Jun_11, 2009N30_	Epic Express	Jun 16, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UON	1 Ext	ended Price
1,000.0000	M304TS0750W065	304 SQ Tube .75x.75x.0	16/06/2009 4/316 STAINI			f	ļ	2.110.00
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Comments:		Tax Summary: GST	10	5.50	Less:			İ
		GSTME GSTND		0.00 0.00	included tax			0.00
		. (1		Subtotal Total tax			2,110.00 105.50
		Entered By: Co	CLAVOIE	Ξ .	Total purchase of	order in		105.50
		Approved By:	$\overline{\mathcal{W}}$		CAD Dollars			2,215.50



TISCHET CANADA STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type:

304

Size:

0.750"x 0.750"x 0.065"x 240.000"

Finish:

As Welded

Your P.O. #:

MX9081

item Code:

50-9781

HEAT NO.:

505132

COIL NO.: 99417

CHEMICAL ANALYSIS (%):

C Mn

Co

9/06/16

0.0480

1.2800

0.0030

0.1900 18.0700

Мο N/R

8.2000

Cu N/R

Ti N/R

N/R

0.0630

N/R

Cb N/R

MECHANICAL PROPERTIES:

YIELD STRENGTH

TENSILE STRENGTH

ELONGATION

HARDNESS

P.S.I. 50181 P.S.I. 92240 %

48.30

84.5 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date:

10/21/2008

Q.C. Reviewed

Metallurgical Lab Technician

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2 Phone: (519) 746-0088 Fax:(519) 746-3941 (Toll Free:1-800-563-8823) Marmon/Keystone Canada Inc.

Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

QUOTATION

Territory: 16A

Telephone: 613 632 9577

Fax....: 613 632 1053

PAGE . :

Date.: Quotation number.: 1-521573

ATTN.: CHANTAL LAVOIE

Sold To: DART AEROSPACE LTD 1270 ABERDEEN STREET Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

EPIC

F.O.B BOUCHERVILLE Salesperson

Your Reference No.

6/11/09

G. Dulude

Terms

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

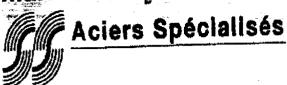
Quantity	Description	Days ARO	Pricing	
Line - 1 1000 FT	STAINLESS STEEL TUBE A554 FINI MOULIN 304 STO .750 .750 .065 304APC Surcharge of \$336.47 included in the price	1	2.110/FT	2,110.00

Energy Surcharge

12.20

All applicable taxes Extra. 2,122.20 Total amount..: Duty 606.0 lbs All prices quoted in Canadian Dollars unless otherwise stated. Total weight...:

Marmon/Keystone Canada Inc.



290, Chemin du Tremblay Boucherville QC J4B 5X9

Téléphone :

514-527-9153

Téléc./Fax:

450-641-2153 www.marmonkeystone.com

TÉLÉCOPIE / FACSIMILE

)ate:	06/12/09	Téléc	
Destinataire/TO:	Linda Lecelle	, FAX#	: <u>1-613-632-10</u> 5.
Expéditeur/FROM:	Aline Simard		
Confidentialité: L'INFORMATION COI NOMMÉ CI-DESSUS. défendue, Si vous av	NTENUE DANS CE MESSAGE EST CONFIDE . Toute lecture, cople au divulgation du content ez reçu la communication par erreur, veuillez na	NTIELLE. ELLE EST RÉSERVÉI u de ce message par toute autre p ous en informer immédiatement. I	E AU SEUL USAGE DU DESTINATAIRE parsonne que le destinataire est strictement Nous vous remercions de votre collaboration.
	INTENDED SOLELY FOR THE INDIVIDUAL TO	for your assistance.	
No	us transmettons un total de	page(s), incluant la page	e couverture. mmédiatement.
	ENUE DANS CE MESSAGE EST CONFIDENTIELLE. ELLE EST RÉSERVÉE AU SEUL USAGE DU DESTINATAIRE pute lecture, copie ou divulgation du contenu de ce message par toute autre personne que le destinataire est strictement reçu la communication par erreur, veuillez nous en informer immédiatement. Nous vous remercions de votre collaboration. ENDED SOLELY FOR THE INDIVIDUAL TO WHOM IT IS ADDRESSED AND IS CONFIDENTIAL IN NATURE, Please be lon, reproduction or other use of this document by anyone other than the addressee is strictly prohibited. If you have received or please notify us immediately. Thank you for your assistance.		
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Marmon/Keystone Canada Inc.

Dart Ae	rospace L	td						
W/O:			W	ORK ORDER CHANGI	ES			
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DATE	STEP	Description of NC		Corrective Action Section	on B	Verification	Approval	Approva
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
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Consigned to:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN RGA 1K7

Telephone: 613 632 5200

Customer order.: 8954

Description of shipments and special marks		Weight	PCS	If charges are to be prepaid write or stamp here:	
Fax all papers to Linda Lacelle 61 Mill tests required with all shipm	3-532-1053	,		Common Carrier	
Mill tests required with all shipm	ent			· ·	
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Dart Aerospace Ltd W/O: WORK ORDER CHANGES PROCEDURE CHANGE

DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву		Date C	ty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC		Corrective Action Section			Verification	on	Approval	Approval
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290 Chillin du Tremblay Boudherville QU CAN J4B 5X9 TRL: 514/527-9153 PAX. 450/641-4357

PAGE. : 1 Order : 1077610 Date..: 06/12/2009

SHIPPED TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN KGA 1K7

DART ARROSPACE LTD 1270 ABERDEEN STREET

SOLD TO:

HIP VIA	F.O.B. BOUCHERVILLE	SALESPER G. Dulud	SON YOU	UR ORDER NO.
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
CITACION CONTRACTOR CO	Fax all papers to Linda Lacelle 513-632-1053	ev:08/08	*** **********************************	
1000 /FT	STAINLESS STEEL TUBE A554 304 ORN. TUBE 3/4" X 3/4'X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 HT#: 505132 Total	<u>50</u>	1000/FT 1000/FT	IN
	·			

No. of Bdls/Pieces

Total Weight....

606

Customers.: _

Dart Ae	rospace	_td		
.W/O:		WORK ORDER CHANGES		_
DATE	STEP	PROCEDURE CHANGE	Ву	

DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
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tischer Canada

STAINLESS STEEL TUBING INC.

CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03.

Type:

304

Size:

0.750"x 0.750"x 0.065"x 240.000"

Finish:

As Welded

Your P.O. #:

MX9081

Item Code:

50-9781

HEAT NO.:

505132

COIL NO.: 99417

CHEMICAL ANALYSIS (%):

C	Mn	P	\$	Si	Cr	Mo	NI
0.0480	1.2800	0.0240	0.0030	0.1900	18.0700	N/R	8.2000
	TI N/R	ai n/r	N 0.0630	Co N/R	Ch N/R	,	

MECHANICAL PROPERTIES:

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I.	P.S.1.	%	
E0101	92240	48.30	84,5 HRB

Mercury has not been used as an alloying material nor is it present in our processing methods.

Date:

10/21/2008

Metallurgical Lab Technician

Q.C. Reyiewed

190 Frobisher Drive, Waterloo, Ontario, N2V 2A2 Phone: (519) 746-0088 Fax:(519) 746-3941 (Toll Free:1-800-563-8823)

		Dart	Aeros	space	Ltd
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.W/O:			WO	RK ORDER CHANGE	S				
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